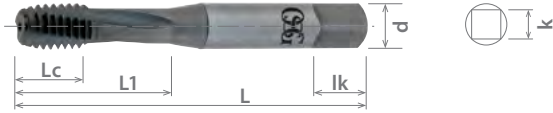




List 315Ni

EXOTAP® VC-10 V-HL-Ni-SFT STI

SPIRAL FLUTE	VC10	V	STI	10°	3 FLUTE	C/2.5P	10°	STI	PACKED 1 PIECE
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EDP		Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length
				L (Inch)	Lc (Inch)	L1 (Inch)	d (Inch)	k (Inch)	lk (Inch)
31520108	●	No. 2 - 56 UNC STI	H2	1.880	0.559	0.598	0.141	0.110	0.188
31520208	●	No. 4 - 40 UNC STI	H2	2.058	0.688	-	0.141	0.110	0.188
31520308	●	No. 6 - 32 UNC STI	H3	2.380	0.870	1.669	0.194	0.152	0.250
31520408	●	No. 8 - 32 UNC STI	H3	2.380	0.937	-	0.220	0.165	0.281
31520508	●	No. 10 - 32 UNF STI	H3	2.500	1.000	1.197	0.255	0.191	0.313
31520608	●	1/4 - 28 UNF STI	H3	2.720	0.500	1.125	0.318	0.238	0.375
31520708	●	5/16 - 24 UNF STI	H3	2.937	0.555	1.251	0.381	0.286	0.438
31520808	●	3/8 - 24 UNF STI	H3	3.157	0.625	1.712	0.323	0.242	0.406
31520908	●	7/16 - 20 UNF STI	H4	3.374	0.712	1.933	0.367	0.275	0.438
31521008	●	1/2 - 20 UNF STI	H4	3.594	0.767	1.972	0.429	0.322	0.500

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

EXT

P					M			K	N		S		H						
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium										
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC			
1010	1035	1045	1065	4140	4340	300	400	17-4 PH											
1018	1045	1065						○				⊗	○	○	○				
								8-20 SFM				8-15 SFM	8-15 SFM	15-35 SFM	10-20 SFM				

○ Good ⊗ Best

